# **PNEUMATIC GRIPS**

Small universal pneumatic grips with quick clamping action to test foils, textiles, paper, etc. Pneumatic piston 50 mm  $\emptyset$  Manually adjustable counter jaws

Also available as manual vise grip

Item no.: SP56k+Ko SP56k+2Ko

Clamping force: 1.2 kN at 7 bar

Jaw opening: 0-10 mm depending on jaws (see p. 2)

Coupling: Af159 or Af20

Further couplings on request

Pneumatic connection: M5 internal thread

Body: Anodized aluminium

Temperature range: 0 ... +70°C

Further temperature ranges on request

Weight per grip 1.02 kg (SP56k+Ko) without jaws: 1.42 kg (SP56k+2Ko)

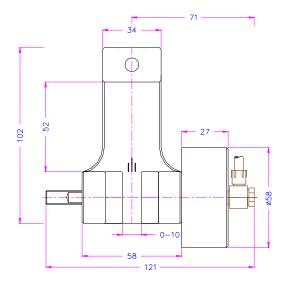
Scope of supply: 1 pair of grips without jaws

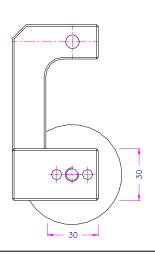


SP56k+Ko

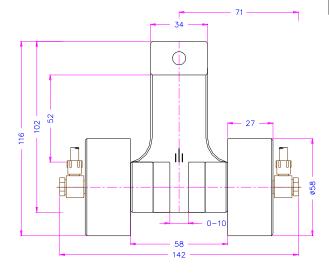


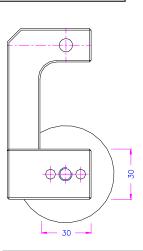
SP56k+2Ko





SP56k+Ko





SP56k+2Ko

## Jaws for SP56k+Ko and SP56k+2Ko

Scope of delivery 1 set = 4 jaws

Item no.	Surface	Clamping surface H x W	Opening	Weight per pair
SP56k-B	Blank jaws	30 x 30 mm	0 - 10 mm	0,13 kg
SP56k-BG	Rubber-coated jaws	30 x 30 mm	0 – 8 mm	0,13 kg
SP56k-BP	Pyramid (serrated)jaws	30 x 30 mm	0 – 10 mm	0,12 kg
SP56k-BV2	V jaws	30 x 30 mm	2 – 10 mm Ø	0,13 kg
SP56k-BV3	V jaws	30 x 30 mm	3 – 10 mm Ø	0,13 kg
SP56k-BW	Wave jaws	30 x 30 mm	0 – 10 mm	0,12 kg
SP56k-BD	Diamond jaws	30 x 30 mm	0 – 10 mm	0,13 kg
SP56k-BLC	Line contact jaws*	30 x 30 mm	0 – 6 mm	0,13 kg

<sup>\*</sup>Scope of delivery SP56k-BLC: 1 set = 2 x SP56k-BG + 2 x SP56k-BLC jaws



## Blank (smooth) jaws

- Suitable for own further treatments
- Nickel-plated



#### **Rubber-coated jaws** - 1 mm rubber coating

(NBR)

Diamond-coated jaws

with synthetic diamonds

- Clamping surface coated

Nickel-plated



## Pyramid (serrated) jaws

- Pyramids 1.2x45°
- Hardened steel 58HRC
- Nickel-plated



## Wave jaws

- For flexible materials
- Wave 5 mm
- Hardened steel 58HRC
- Nickel-plated



#### D91 (170/200 mesh) - Nickel-plated

- For round samples of



# V-jaws SP56k-BV2

- For all kinds of round samples
- Tooth pitch 0.8 mm
- Hardened steel 58HRC
- Nickel-plated



## V jaws SP56k-BV3

- larger diameter
- Tooth pitch 1 mm
- Hardened steel 58HRC
- Nickel-plated

#### **Insert jaws**

Quick change system. Insert jaws require carriers (SP56k-GT30) Scope of delivery 1 set = 4 jaws

Item no.	Surface	Clamping surface H x W	Opening	Weight per pair
SP56k-GT30	Carrier Blank insert jaws Rubber insert jaws Pyramid insert jaws Wave insert jaws Diamond insert jaws	30 x 30 mm	-	0,09 kg
SP56k-EB		30 x 30 mm	0-7 mm	0,05 kg
SP56k-EBG		30 x 30 mm	0-5 mm	0,06 kg
SP56k-EBP		30 x 30 mm	0-7 mm	0,05 kg
SP56k-EBW		30 x 30 mm	0-7 mm	0,05 kg
SP56k-EBD		30 x 30 mm	0-7 mm	0,06 kg



SP56k-GT30+SP56k-EBP

Jaws with other dimensions and surface coatings on request

## **Examples for customized solutions:**



SP56k-BG20x20



SP56k-BP0.5x45 Fine serration 0.5 mm



SP56k-BGVu Vulkollan coating High wear resistance



SP56k-BTe Teflon coating

## **Accessories:**











#### SP205-1 Foot pedals

None locking: The jaws of the grip open by pressing the foot pedal and close after removing the foot from the pedal.

Scope of delivery: 1 pair of foot switches including tubes and fittings

# SP205-2 Foot pedals

<u>With locking function</u>: The jaws of the grip open by pressing the foot pedal and remain opened after removing the foot from the pedal. The jaws close by pressing the pedal one more time. Scope of delivery: 1 pair of foot switches including tubes and fittings

## SP205-PR16bar Pressure regulator

Optional for SP205-1 or SP205-2 To adjust air pressure: 1-16 bar

#### SP205-3 Hand switches

<u>With locking function:</u> The jaws of the grip close by pulling the handle and remain closed. The jaws open by pushing the handle back. Scope of delivery: 1 unit of hand switches including tubes and fittings

# SP205-4-M5 Hand switches

Pneumatic micro – hand switches, tubes and fittings, M5 connection With locking function: The hand switches are directly installed at the grips, 3/2 directional valve. Only for single action rods with spring inside.

Scope of supply: 2 hand switches including tubes and fittings

## SP216 Silent compressor for laboratories, oil-lubricated, with pressure reducer

Max pressure 16 bar; 230 V/50 HZ; noise level: 38 dB(A) Motor: 0.13 kW; displacement: 17 l/min; tank size 3.5 l Dimensions: 340x290x340 mm (L x W x H); weight 18 kg